

**AZD-AZD-AZDMUC3112-E7X Trailing arms and struts&comma; VIN: L424507**

|                     |                      |                 |                                                                    |                    |
|---------------------|----------------------|-----------------|--------------------------------------------------------------------|--------------------|
| ISTA system version | <b>4.01.21.17412</b> | Data version    | <b>R4.01</b>                                                       | Programming - data |
| VIN                 | <b>L424507</b>       | Vehicle         | <b>X'/E70/off-road vehicle/X5 xDrive50i/N63/AUTO/US/LL/2011/10</b> |                    |
| Int.lev.works -     |                      | Int.lev. (cur.) | -                                                                  | Int.lev.(tar.) -   |
| Mileage             | <b>0 km</b>          |                 |                                                                    |                    |

**31 12 Trailing arms and struts**

|                                              | Type                        | Thread | Tightening specifications                                                                                 | Dimension      |
|----------------------------------------------|-----------------------------|--------|-----------------------------------------------------------------------------------------------------------|----------------|
| 1AZ Tension strut to front axle support      | E70, E70M / E71, E71M / E72 | M12    | Replace screw & nut<br><a href="#">tighten in normal position</a><br>Jointing torque<br>Angle of rotation | 100 Nm<br>90 ° |
| 2AZ Tension strut to swivel bearing          | E70, E70M / E71, E71M / E72 |        | Replace nut                                                                                               | 80 Nm          |
| 3AZ Lower wishbone to front axle support     | E70, E70M / E71, E71M / E72 | M14    | Replace nut<br><a href="#">tighten in normal position</a>                                                 | 165 Nm         |
| 4AZ Lower wishbone to swivel bearing         | E70, E70M / E71 E71M / E72, | M14    | Replace nut                                                                                               | 80 Nm          |
| 5AZ Upper control arm to body                | E70, E70M / E71, E71M / E72 | M10    | Replace screw & nut<br><a href="#">tighten in normal position</a><br>Jointing torque<br>Angle of rotation | 38 Nm<br>90 °  |
| 6AZ Upper wishbone to swivel bearing         | E70, E70M / E71, E71M / E72 | M10    | Replace nut                                                                                               | 56 Nm          |
| 7AZ Spring strut holder to lower control arm | E70, E70M / E71, E71M / E72 | M14    | Replace screw & nut<br><a href="#">tighten in normal position</a>                                         | 165 Nm         |
|                                              | E70, E70M /                 | M12    | Replace screw                                                                                             | 81 Nm          |

|     |                                                          |                    |  |  |  |
|-----|----------------------------------------------------------|--------------------|--|--|--|
| 8AZ | Spring strut holder to<br>spring strut shock<br>absorber | E71, E71M /<br>E72 |  |  |  |
|-----|----------------------------------------------------------|--------------------|--|--|--|