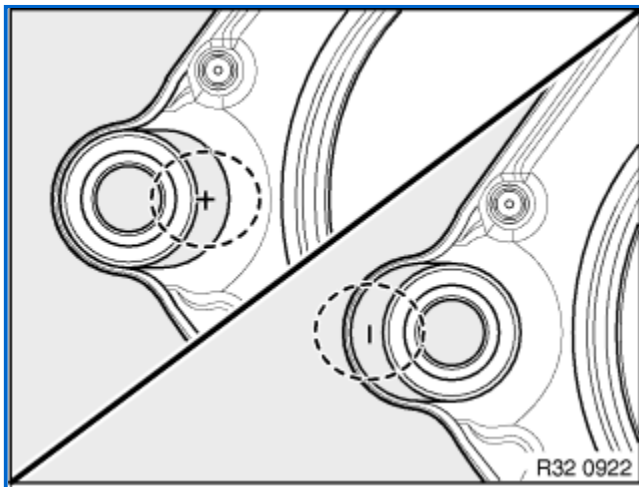


REP-REP-RAE7031-3112003 Removing and installing / replacing top right wishbone, VIN: L424507

ISTA system version	4.01.21.17412	Data version	R4.01	Programming data	-
VIN	L424507	Vehicle	X'/E70/off-road vehicle/X5 xDrive50i/N63/AUTO/US/LL/2011/10		
Int.lev.works	-	Int.lev.(cur.)	-	Int.lev.(tar.)	-
Mileage	0 km				

31 12 003

Removing and installing / replacing top right wishbone



Note:

Control arms with + or - marking (see illustration) are camber correction arms:

- Underdimension variant
- + Overdimension variant

These camber correction arms are used to correct the camber values by 30 minutes. To be used only if the tolerance values are exceeded or undershot!

An unmarked wishbone is a standard part.

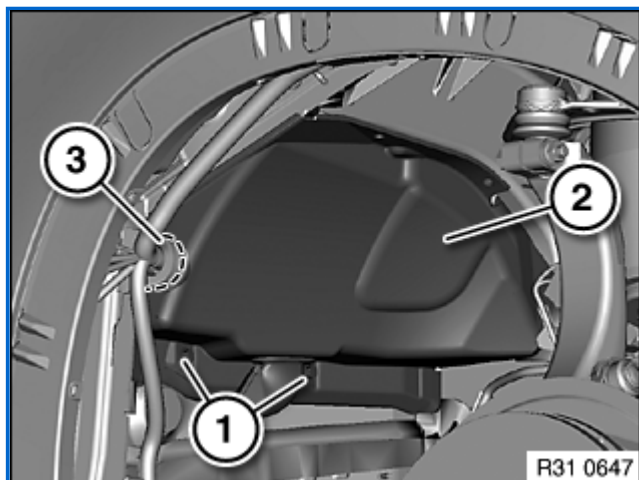


Necessary preliminary tasks:

- Remove [partition wall for the right units compartment](#).
- Remove [right wheel arch cover \(rear part\)](#).

Release screws (1).

Remove auxiliary part (2).



Installation note:

When installing, make wiring harness penetration (3) is in correct position.



The subsequent procedure is described in the document "[Remove/install/replace wishbone at the top left](#)".